



Maxxam™ F5134T4-1

Polypropylene Homopolymer

Key Characteristics

Product Description

PolyOne's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Talc/Mineral, 40% Filler by Weight		
Features	• General Purpose	• Homopolymer	
Uses	• Automotive Applications • Construction Applications	• Consumer Applications • General Purpose	• Industrial Applications
Automotive Specifications	• DELPHI SD-2-189	• GM GMW16528P-PP-TD40	
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.25	1.25	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	11 g/10 min	11 g/10 min	ISO 1133
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Stress (Yield)	4500 psi	31.0 MPa	ISO 527-2
Flexural Modulus	450000 psi	3100 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength (73°F (23°C))	1.3 ft·lb/in ²	2.8 kJ/m ²	ISO 180
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	275 °F	135 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	174 °F	79.0 °C	ISO 75-2/A

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	1.0 hr	1.0 hr
Processing (Melt) Temp	365 to 428 °F	185 to 220 °C
Mold Temperature	77 to 131 °F	25 to 55 °C

Notes

¹ Typical values are not to be construed as specifications.